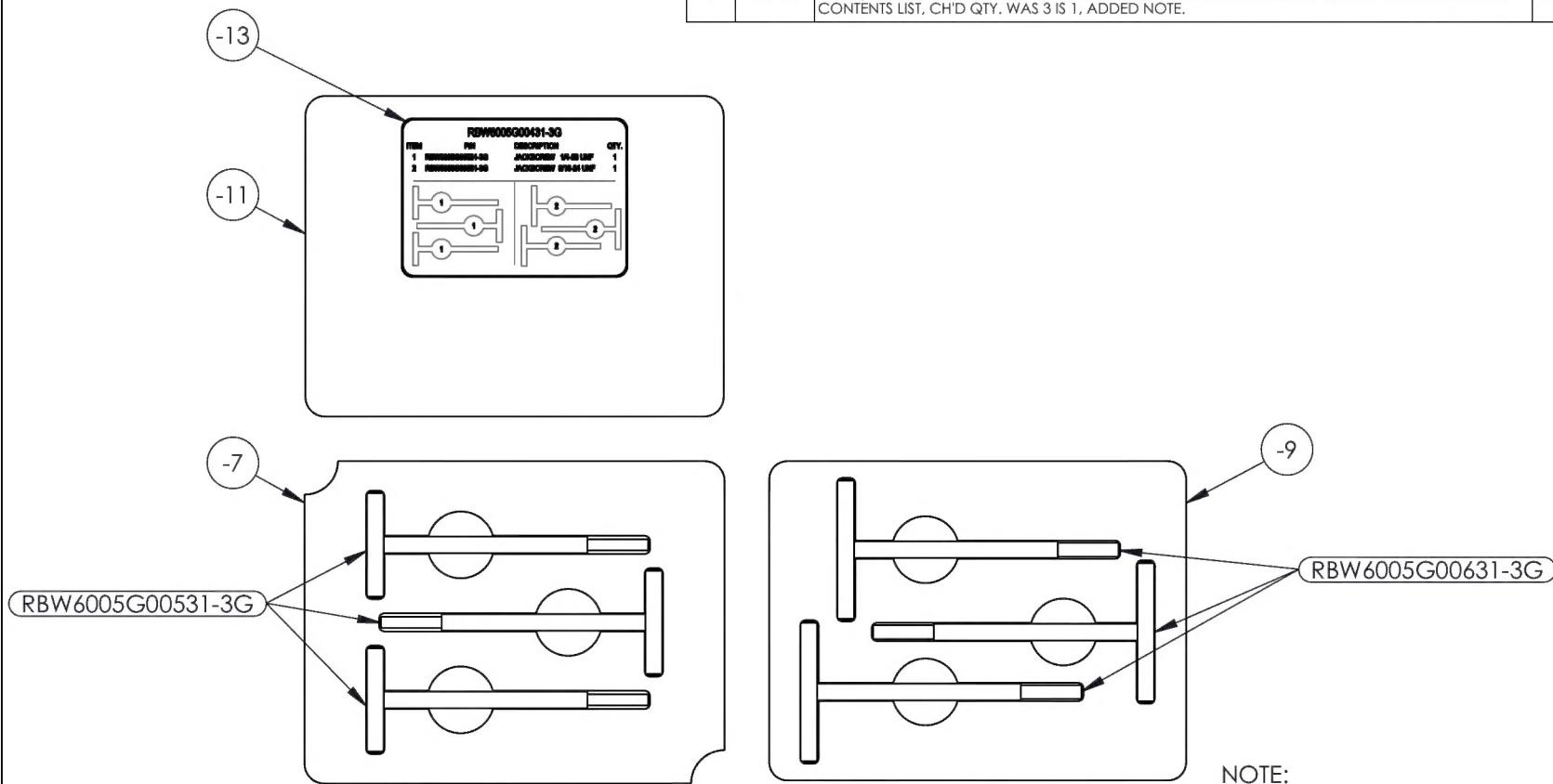


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 & -9 ADJUSTED TO FIT PELICAN CASE BETTER. -11 ADJUSTED TO FIT PELICAN CASE BETTER, CH'D CUTOUT FOR -13 TO A RECESS.	3/24/2011	RJC	RW
2	16-0017	-7 & -9 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS. -11 CH'D DIM WAS ∇ .06 IS ∇ .13, WAS 5.50 IS 5.06, WAS 4.50 IS 3.56. -13 CH'D DIM WAS 4.500 IS 3.50, WAS 5.500 IS 5.00, WAS .125 IS .06. DELETED CONTENTS LIST, CH'D QTY. WAS 3 IS 1, ADDED NOTE.	2/3/2016	RJC	JAG



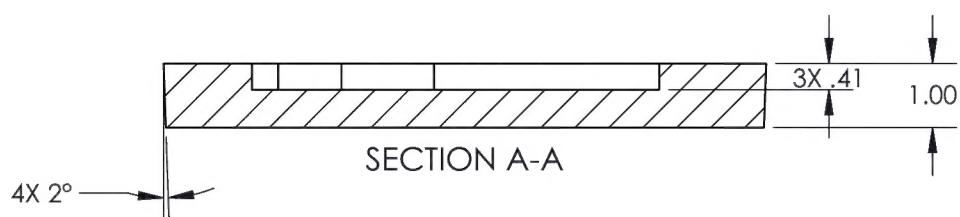
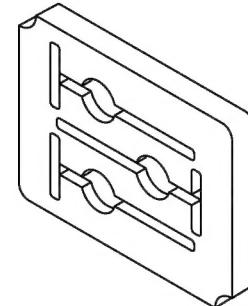
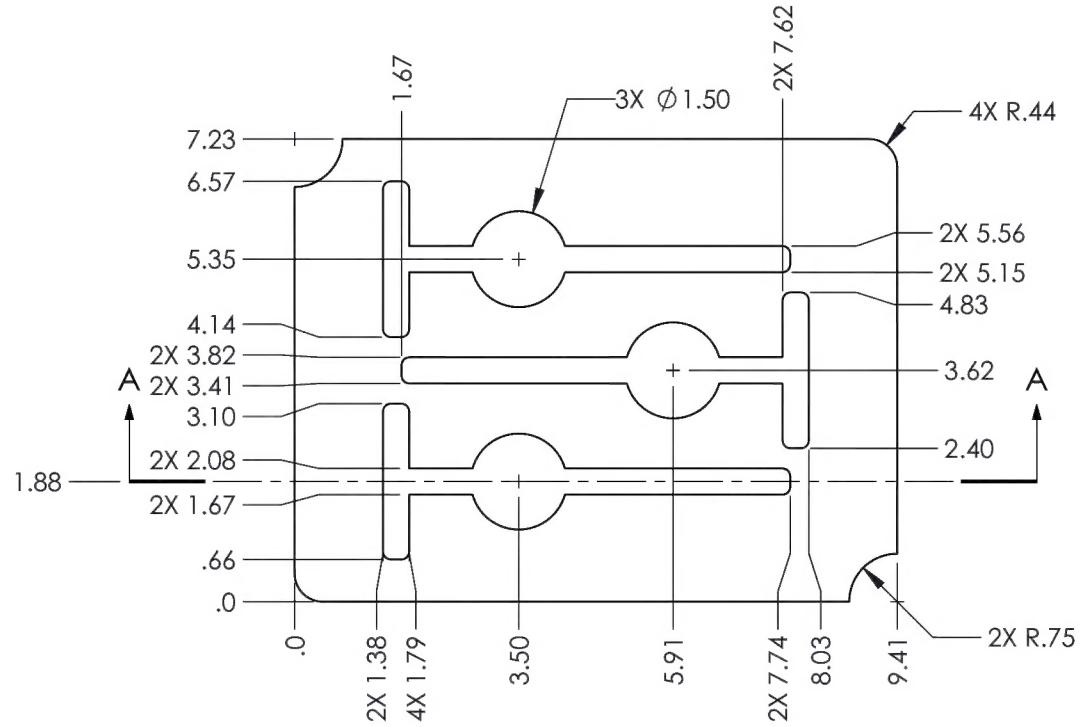
NOTE:
REFERENCE AGUSTA T/N 3G6005G00431.

ASSY QTY	ASSY QTY	B/O	Part #	QTY.	Description	Material	B/O INFORMATION OR SPECIFICATIONS		PG.
				1	JACKSCREW		RBW6005G00531-3G		1
				1	JACKSCREW		RBW6005G00631-3G		1
		B/O	-5	1	CASE	PLASTIC	PELICAN CASE #APP-1200-E		N/S
		B/O	-7	1	TOP SHELF FOAM	Y20 BLACK	1.00 X 7.29 X 9.46 (I.R. SPECIALTY)		2
		B/O	-9	1	BOTTOM SHELF FOAM	Y20 BLACK	1.93 X 7.15 X 9.39 (I.R. SPECIALTY)		3
		B/O	-11	1	LID FOAM	Y20 BLACK	1.19 X 7.19 X 9.37 (I.R. SPECIALTY)		4
			-13	1	INSIDE PLACARD	PLASTIC			5

DART AEROSPACE	
TITLE	
JACKSCREW SET	
DWG NO.	RBW6005G00431-3G
REV	2
MAT'L	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES
HEAT TREAT	.XXX \pm .005 FRACTIONS \pm 1/8
FINISH	.XX \pm .01 ANGLES \pm 5°
SPEC	X \pm .1 SURFACES = 125
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	WEIL
SCALE	1:4
DATE	3/17/2010
USED ON MODEL	
ASME Y14.5M-2009	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
AW139	
SHEET 1 OF 5	

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			REVISIONS		
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-7 ADJUSTED TO FIT PELICAN CASE BETTER.	3/24/2011	RJC	RW
2	16-0017	-7 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS.	2/3/2016	RJC	JAG



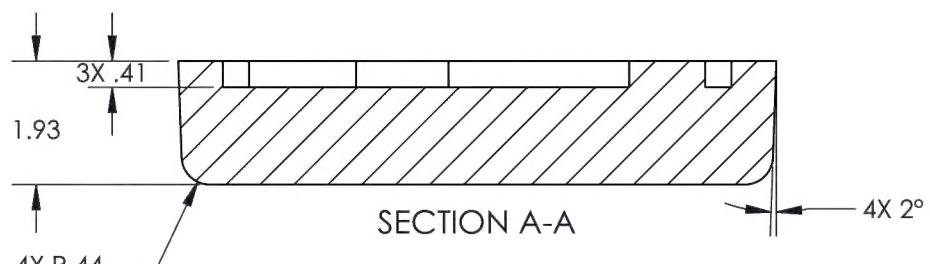
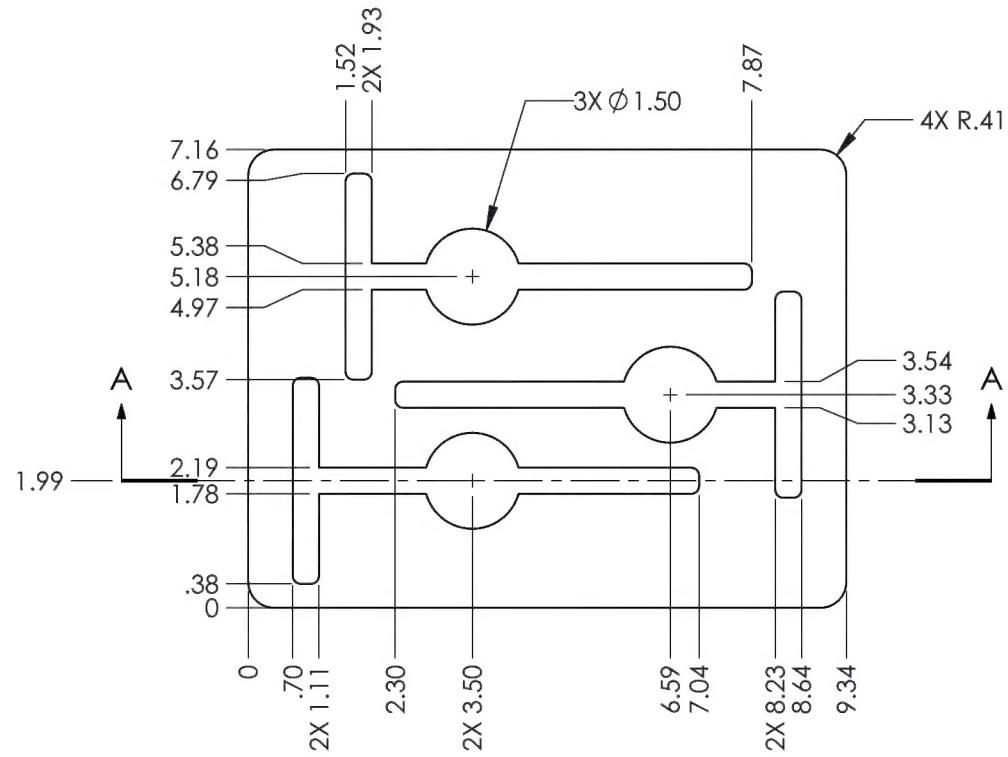
(-7)

TOP SHELF FOAM

DART AEROSPACE	
JACKSCREW SET	
DWG NO. RBW6005G00431-3G-7	
REV	2
MAT'L	Y20 BLACK
HEAT	UNLESS OTHERWISE SPECIFIED
TREAT	DIMENSIONS ARE IN INCHES
FINISH	.XXX ± .010 FRACTIONS ± 1/8
SPEC	.XX ± .03 ANGLES ± 1°
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	WEIL
USED ON MODEL	AW139
SCALE	1:3
DATE	3/7/2010
SHEET 2 OF 5	

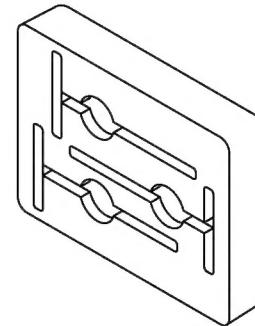
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			REVISIONS		
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-9 ADJUSTED TO FIT PELICAN CASE BETTER.	3/24/2011	RJC	RW
2	16-0017	-9 REPOSITIONED CUTOUTS AND CH'D DIMENSIONS.	2/3/2016	RJC	JAG



(-9)

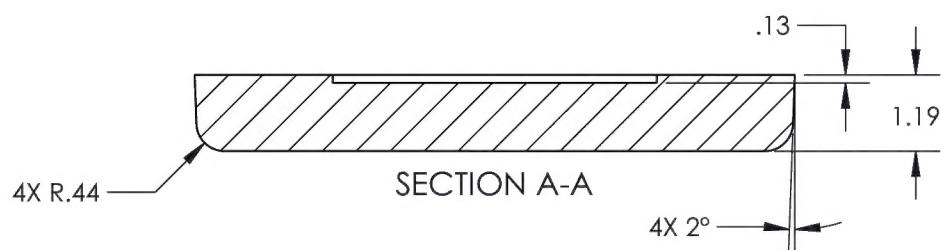
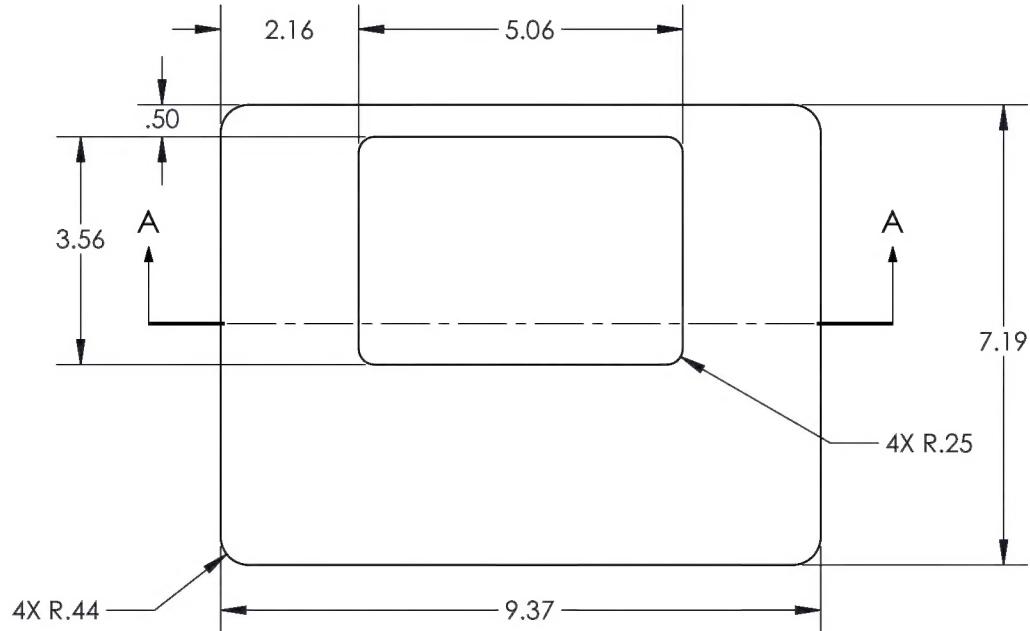
BOTTOM SHELF FOAM



DART AEROSPACE	
TITLE	
JACKSCREW SET	
DWG NO.	RBW6005G00431-3G-9
REV	2
MATERIAL Y20 BLACK	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
HEAT	.XXX ± .010 FRACTIONS ± 1/8
TREAT	.XX ± .03 ANGLES ± 1°
FINISH	X ± .1 SURFACES = 125
SPEC	
DRAWN BY:	CLOUGH
CHECKED:	DUERFELDT
OPPS APPR:	ANDERSON
QA APPR:	LINDSAY
APPROVED:	WEIL
	USED ON MODEL
SCALE	1:3
DATE	3/17/2010
SHEET 3 OF 5	

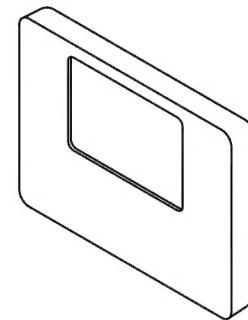
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-11 ADJUSTED TO FIT PELICAN CASE BETTER, CH'D CUTOUT FOR -13 TO A RECESS.	3/24/2011	RJC	RW
2	16-0017	-11 CH'D DIM WAS ∇ .06 IS ∇ .13, WAS 5.50 IS 5.06, WAS 4.50 IS 3.56.	2/3/2016	RJC	JAG



(-11)

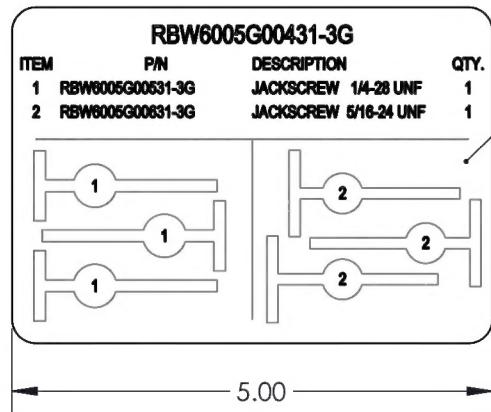
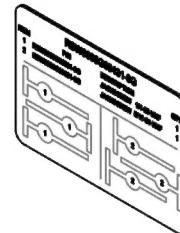
LID FOAM



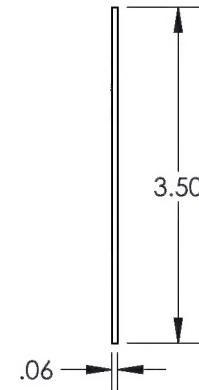
DART AEROSPACE	
TITLE	
JACKSCREW SET	
DWG NO. RBW6005G00431-3G-11	
REV 2	
MATERIAL Y20 BLACK	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.000 \pm .010 FRACTIONS \pm 1/8	
.00 \pm .03 ANGLES \pm 1°	
.00 \pm .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: CLOUGH	
CHECKED: DUERFELDT	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: WEIL	
USED ON MODEL AW139	
SCALE 1:3	DATE 3/17/2010
SHEET 4 OF 5	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
2	16-0017	-13 CH'D DIM WAS 4.500 IS 3.50, WAS 5.500 IS 5.00, WAS .125 IS .06. DELETED CONTENTS LIST, CH'D QTY. WAS 3 IS 1, ADDED NOTE.	2/3/2016	RJC	JAG



BLACK BACKGROUND
WITH WHITE LINES AND LETTERS



NOTE:
USE PDF.

DART AEROSPACE

TITLE	
JACKSCREW SET	
DWG NO. RBW6055G00431-3G-13	
REV 2	
MATERIAL PLASTIC	
HEAT TREAT FINISH	
SPEC	
DRAWN BY: CLOUGH	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° X ± .1 SURFACES = 125 ✓
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
QA APPR: LINDSAY	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
APPROVED: WEIL	USED ON MODEL AW139
SCALE 1:2	DATE 3/17/2010
SHEET 5 OF 5	

(-13)

INSIDE PLACARD